

Assembly Instructions

E.C. Woods, Inc. Outdoor Furniture

ACADIA BAR HEIGHT SWIVEL CHAIR

Tools Needed

Cordless Drill

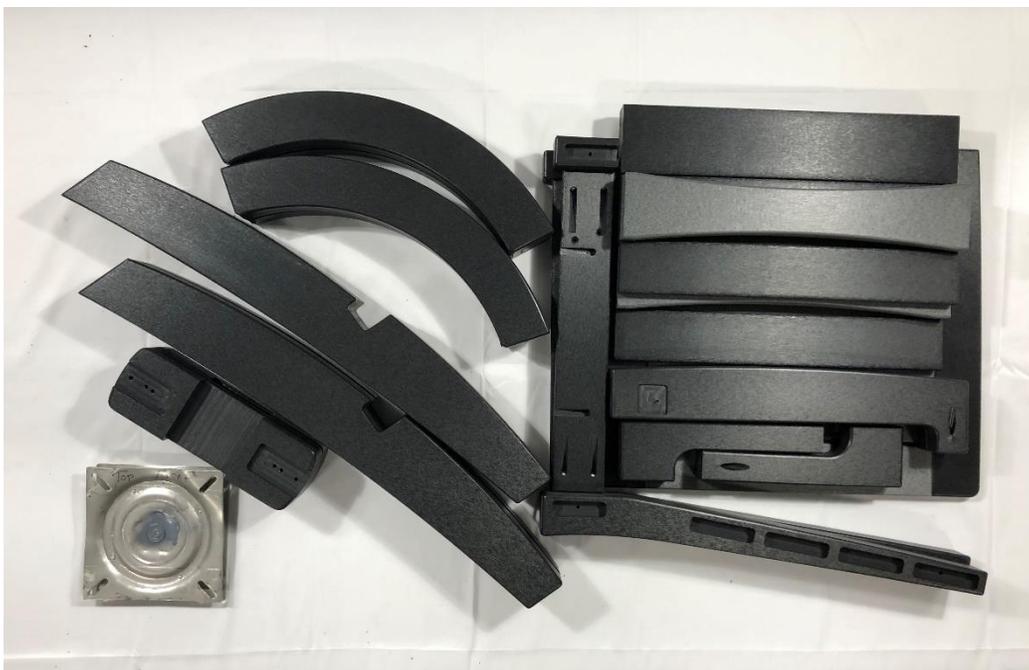
6" #2 Square Drive Bit

7/16" Nut Setter

Tape Measure



STEP 1: Lay all pieces (as needed) on a smooth soft surface such as cardboard or carpet to help avoid scratching. **Be careful to not over tighten any of the fasteners.**



STEP 2: (a) Place the four quarters of the footrest on a smooth soft surface with the screw pockets facing up and the marked ends together. (b) Fasten the four quarters together using the 2" stainless steel round head screws provided and set off to the side.



(a)



(b)

STEP 3: (c) Place the chair legs and brackets on a smooth soft surface. (d) (x2) Fasten the chair legs to the leg brackets using the 3" stainless steel flat head screws provided. Leave these loose so the foot rest can be slid on later. (e) Place the two assemblies together. (f) Slide the footrest over the legs with the screws pockets facing down and position it in the notches in the legs making sure to position the seam of the footrest on the center of the leg. (g) Tighten the 3" stainless steel flat head screws from (d). (h) Flip the assembly over and fasten the footrest to the legs using the 3" stainless steel flat head screws provided. (i) Attach the swivel to the leg assembly, making sure that the side that says **Bottom** is facing down. (j) Fasten the swivel using the 1 1/4" stainless steel lags provided thru the holes provided. It is easier to put all four lags in before tightening any of them completely. Place this assembly off to the side.



(c)



(d)



(e)



(f)



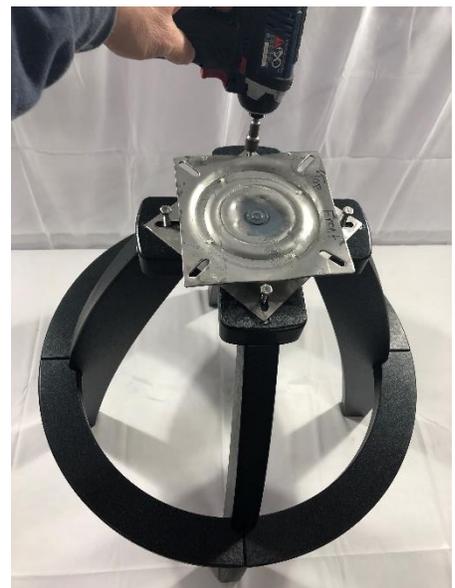
(g)



(h)



(i)

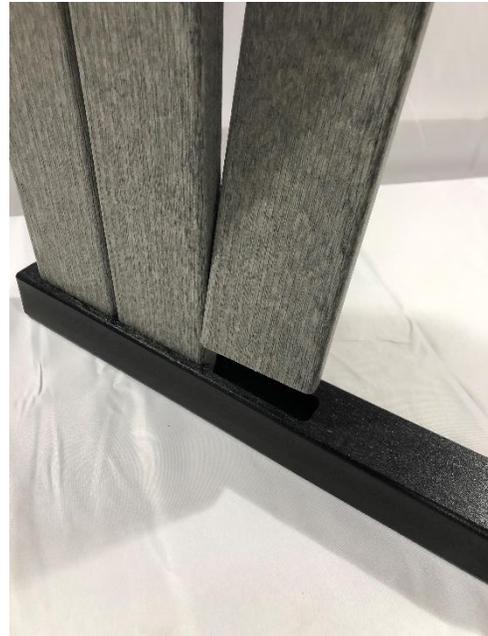


(j)

STEP 4: (k) Place the chair sides, back slats, and cross rails on a smooth soft surface. (l) Put the back slats and cross rails into the mortise holes in one of the chair sides making sure that the long point is to the bottom of the chair sides. You may need to use a soft hammer to completely seat these rails. (m) Flip the side over, align the back slats and cross rails with the mortise holes in the other chair side and gently pound them in using your hand or a soft hammer. (n) Fasten the chair sides to the back slats and cross rails using the 2" stainless steel flat head screws provided. Flip the assembly over and repeat on the other side. Set this assembly off to the side.



(k)



(l)



(m)



(n)

STEP 5: (o) Place the arms and arm supports on a smooth soft surface. (p) Fasten the arm supports to the arms using the 1 ½" stainless steel round head screws provided. Make sure that the returns on the arm and arm support are pointed in the same direction and that the screw pocket on the arm support is facing towards the long portion of the arm. (q) Line the arm support up with the end of the side skirt. (r) Line the top of the arm support return up with the top of the side skirt. (s) Use the 2" stainless steel flat head screws provided to attach the arm support to the chair assembly thru the pre drilled holes. (t) Attach the arm to the chair assembly using the 1 ½" stainless steel round head screws provided using the pre drilled hole.



(o)



(p)



(q)



(r)



(s)



(t)

STEP 6: (u) With the chair assembly upright place the seat on top of the assembly with the pocket holes facing down. (v) Rotate onto the back side and secure the seat to the chair assembly using the 1 ½" stainless steel round head screws provided. (w) Rotate chair assembly upside down and fasten the swivel mount supports to the front and back seat skirts using the 1 ½" stainless steel round head screws provided 3 5/8" from the side skirts.



(u)



(v)



(w)

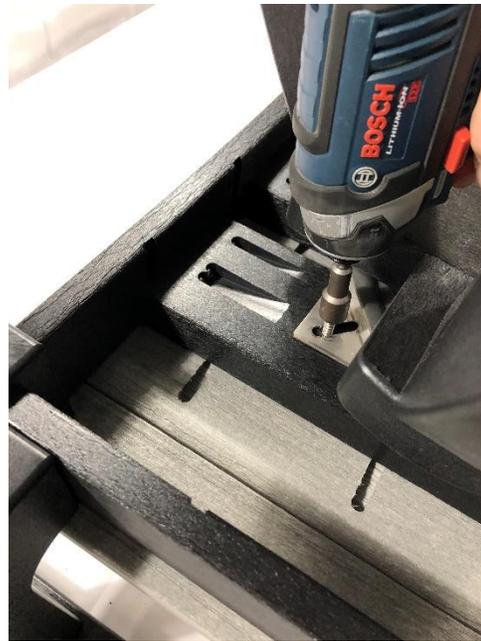
STEP 7: (x) Place the base assembly upside down onto the upside down chair assembly making sure to have the side labeled **Front Top** toward the front of the chair assembly. (y) Center the swivel on the chair assembly and pre drill 4-3/16" holes in the swivel mount supports making sure to not go too deep. (z) Fasten the swivel to the chair assembly using the 1 1/4" stainless steel lags provided. It is easier to start all four lags before tightening any of them completely



(x)



(y)



(z)

