

Assembly Instructions

E.C. Woods, Inc. Outdoor Furniture

ST. CROIX

Tools Needed

Cordless Drill

6" #2 Square Drive Bit

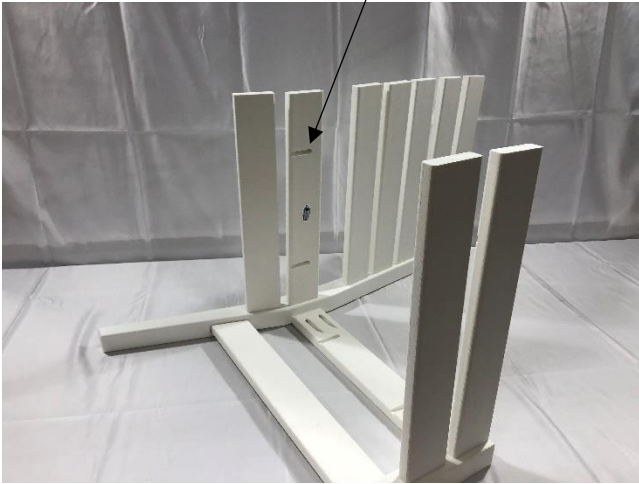
Tape Measure



(a)

STEP 1: (a) Lay all pieces on a smooth soft surface such as cardboard or carpet to help avoid scratching. We suggest using a 6" #2 square drive bit to fasten all screws (available at your local hardware store). **Be careful to not over tighten any of the fasteners.**

STEP 2: (b) Use a soft hammer (if necessary) to insert the back slats, seat skirts, and stretchers in to the mortises in the Side Assembly making sure that the screw pockets in the seat skirts are facing the same direction as the ones in the side seat skirts. (c) Place the other Side Assembly on top of the subassembly, with the mortises facing down, and then line the back slats, seat skirts, and stretchers up with the mortises in the Side Assembly and gently pound them in using your hand or a soft hammer. Fasten with the 2" stainless steel flat head screws provided. Flip the assembly over and fasten the other side with the 2" stainless steel flat head screws provided.



(b)



(c)

STEP 3: (OPT ARMS) (d) Place the arms and arm supports on a smooth soft surface. (e) Fasten the arm supports to the arms using the 1 1/2" stainless steel round head screws provided. Make sure that the returns on the arm and arm support are pointed in the same direction and that the screw pocket on the arm support is facing towards the long portion of the arm. (f) Attach the arm support to the chair side skirt 4" back from the front of the chair assembly. (g) Line the top of the arm support return up with the top of the side skirt. (h) Use the 2" stainless steel flat head screws provided to attach the arm support to the chair assembly thru the pre drilled holes. (i) Attach the arm to the chair assembly using the 1 1/2" stainless steel round head screws provided using the pre drilled holes.



(d)



(e)



(f)



(g)



(h)



(i)

STEP 4: (j) Stand the assembled chair up. (k) Center the seat assembly on the chair base with the screw pockets facing down. (l) Fasten the front of the seat to the front seat skirt using 1 ½" stainless steel round head screws provided (**DO NOT OVER TIGHTEN**). (m) Gently roll the chair onto its back and finish fastening the seat to the remaining seat skirts using the 1 ½" stainless steel round head screws provided (**DO NOT OVER TIGHTEN**).



(j)



(k)



(l)



(m)

